

**DART**

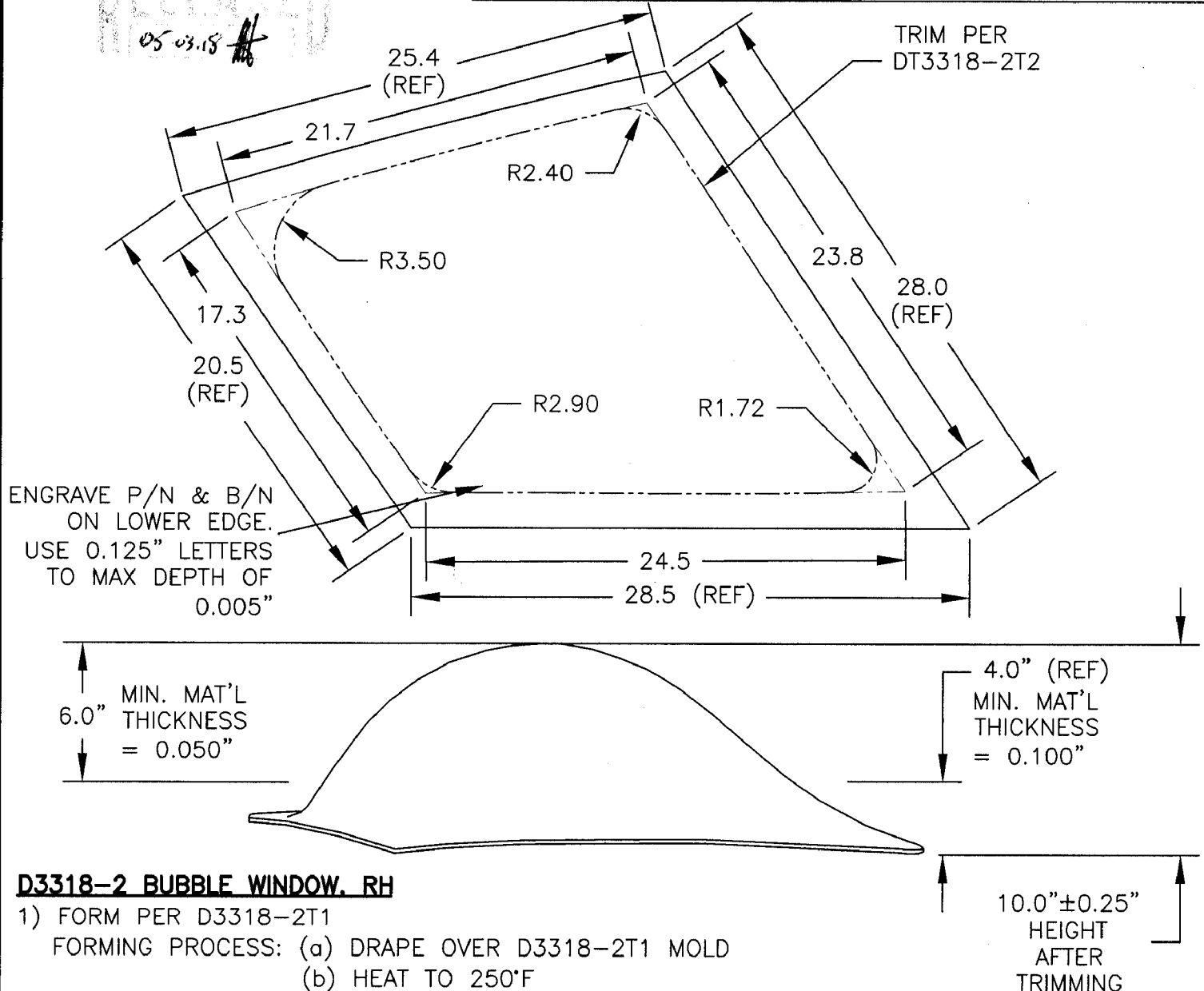
CP 06.06.26

**UNDER REVIEW**

UPDATE PER D3318-2T2

RELEASED  
05.03.18

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	///	APPROVED	///	DRAWING NO.	REV. B
				D3318	SHEET 1 OF 1
DATE	05.03.10			TITLE	SCALE
				BUBBLE WINDOW (R22)	1:8
A	05.02.18			NEW ISSUE	
B	05.03.10			UPDATE MATERIAL SPEC.	

**D3318-2 BUBBLE WINDOW. RH**

1) FORM PER D3318-2T1

FORMING PROCESS: (a) DRAPE OVER D3318-2T1 MOLD

(b) HEAT TO 250°F

(c) VACUUM FORM TO SPECIFIED HEIGHT

(d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH INSULATED BLANKETS TO COOL

2) TRIM PER TEMPLATE D3318-2T2

3) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.188 TH. MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**Copyright © 2004 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.